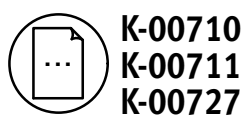


| Serie   Series           | Beschreibung   | Description   | Seite   Page        |
|--------------------------|--|---|---------------------|
| GCW 050                  | Verglasungstabelle GCW 050   | Glazing table GCW 050   | <a href="#">2</a>   |
| GCW 050 OSG              | Verglasungstabelle GCW 050 OSG, Optische SG                                  | Glazing table GCW 050 OSG, Mock SG curtain wall                                 | <a href="#">3</a>   |
| GCW 050 OSG              | Verglasungstabelle GCW 050 OSG, Optik Semi SG                                | Glazing table GCW 050 OSG, Semi SG curtain wall design                          | <a href="#">4</a>   |
| GCW 050 OSG              | Verglasungstabelle GCW 050 OSG, Semi SG                                      | Glazing table GCW 050 OSG, Semi SG curtain wall                                 | <a href="#">5</a>   |
| GCW 050                  | Verglasungstabelle GCW 050, Polygonalfassade, Aussenecke 0 - 10°             | Glazing table GCW 050, polygonal curtain wall, outer corner 0 - 10°             | <a href="#">6</a>   |
| GCW 050                  | Verglasungstabelle GCW 050, Polygonalfassade, Aussenecke 10 - 30° / 25 - 45° | Glazing table GCW 050, polygonal curtain wall, outer corner 10 - 30° / 25 - 45° | <a href="#">7,8</a> |
| GCW 050                  | Verglasungstabelle GCW 050, Polygonalfassade, Innenecke 0 - 10°              | Glazing table GCW 050, polygonal curtain wall, inner corner 0 - 10°             | <a href="#">9</a>   |
| GCW 060                  | Verglasungstabelle GCW 060   | Glazing table GCW 060   | <a href="#">10</a>  |
| GCW 060 OSG              | Verglasungstabelle GCW 060 OSG, Optische SG                                  | Glazing table GCW 060 OSG, Mock SG curtain wall                                 | <a href="#">11</a>  |
| GCW 060 OSG              | Verglasungstabelle GCW 060 OSG, Optik Semi SG                                | Glazing table GCW 060 OSG, Semi SG curtain wall design                          | <a href="#">12</a>  |
| GCW 060 OSG              | Verglasungstabelle GCW 060 OSG, Semi SG                                      | Glazing table GCW 060 OSG, Semi SG curtain wall                                 | <a href="#">13</a>  |
| GCW 060                  | Verglasungstabelle GCW 050, Polygonalfassade, Aussenecke 0 - 10°             | Glazing table GCW 050, polygonal curtain wall, outer corner 0 - 10°             | <a href="#">14</a>  |
| GCW 060                  | Verglasungstabelle GCW 050, Polygonalfassade, Innenecke 0 - 10°              | Glazing table GCW 050, polygonal curtain wall, inner corner 0 - 10°             | <a href="#">15</a>  |
| GCW 050 OSG, GCW 060 OSG | Semi SG-Fassade - Maximale Scheibengrößen                                    | Semi SG curtain wall - maximum pane sizes                                       | <a href="#">16</a>  |

| Glas   Glass<br>mm | Druckleiste   Pressure strip |                            |        | Schraube   Screw | Glasträger   Glass support |        |        |        |        |        |        | Isolator   Insulator |        |        |        | Drainageentwässerung   Drainage |        |        | Aussen   Outside<br>760006 | Innen   Inside<br>760110 |
|--------------------|------------------------------|----------------------------|--------|------------------|----------------------------|--------|--------|--------|--------|--------|--------|----------------------|--------|--------|--------|---------------------------------|--------|--------|----------------------------|--------------------------|
|                    | 159301                       | 159210<br>159225<br>159230 | 159310 |                  | 750632                     | 750633 | 750634 | 750635 | 750636 | 750637 | 750638 | 760381<br>(10 mm)    | 760382 | 760383 | 760384 | 760385                          | 750027 | 750029 |                            |                          |
| 12                 | •                            |                            |        | 815532           | •                          |        |        |        |        |        |        |                      |        |        |        |                                 |        | •      | •                          |                          |
| 12                 |                              | •                          |        | 816532           | •                          |        |        |        |        |        |        |                      |        |        |        |                                 |        | •      | •                          |                          |
| 12                 |                              |                            | •      | 815532           | •                          |        |        |        |        |        |        |                      |        |        |        |                                 |        | •      | •                          |                          |
| 14                 | •                            |                            |        | 815538           | •                          |        |        |        |        |        |        |                      |        |        |        |                                 |        | •      | •                          |                          |
| 14                 |                              | •                          |        | 816532           | •                          |        |        |        |        |        |        |                      |        |        |        |                                 |        | •      | •                          |                          |
| 14                 |                              |                            | •      | 815532           | •                          |        |        |        |        |        |        |                      |        |        |        |                                 |        | •      | •                          |                          |
| 16                 | •                            |                            |        | 815538           | •                          |        |        |        |        |        |        |                      |        |        |        |                                 |        | •      | •                          |                          |
| 16                 |                              | •                          |        | 816532           | •                          |        |        |        |        |        |        |                      |        |        |        |                                 |        | •      | •                          |                          |
| 16                 |                              |                            | •      | 815532           | •                          |        |        |        |        |        |        |                      |        |        |        |                                 |        | •      | •                          |                          |
| 18                 | •                            |                            |        | 815538           | •                          | •      |        |        |        |        |        |                      |        |        |        |                                 |        | •      | •                          |                          |
| 18                 |                              | •                          |        | 816538           | •                          | •      |        |        |        |        |        |                      |        |        |        |                                 |        | •      | •                          |                          |
| 18                 |                              |                            | •      | 815538           | •                          | •      |        |        |        |        |        |                      |        |        |        |                                 |        | •      | •                          |                          |
| 20                 | •                            |                            |        | 815542           | •                          | •      |        |        |        |        |        |                      |        |        |        |                                 |        | •      | •                          |                          |
| 20                 |                              | •                          |        | 816538           | •                          | •      |        |        |        |        |        |                      |        |        |        |                                 |        | •      | •                          |                          |
| 20                 |                              |                            | •      | 815538           | •                          | •      |        |        |        |        |        |                      |        |        |        |                                 |        | •      | •                          |                          |
| 22                 | •                            |                            |        | 815542           | •                          | •      |        |        |        |        |        |                      |        |        |        |                                 |        | •      | •                          |                          |
| 22                 |                              | •                          |        | 816542           | •                          | •      |        |        |        |        |        |                      |        |        |        |                                 |        | •      | •                          |                          |
| 22                 |                              |                            | •      | 815542           | •                          | •      |        |        |        |        |        |                      |        |        |        |                                 |        | •      | •                          |                          |
| 24                 | •                            |                            |        | 815545           | •                          | •      |        |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 24                 |                              | •                          |        | 816542           | •                          | •      |        |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 24                 |                              |                            | •      | 815542           | •                          | •      |        |        |        |        |        | •                    |        |        |        | •                               |        | •      | •                          |                          |
| 26                 | •                            |                            |        | 815550           | •                          | •      | •      |        |        |        |        | •                    |        |        |        | •                               |        | •      | •                          |                          |
| 26                 |                              | •                          |        | 816545           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 26                 |                              |                            | •      | 815545           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 28                 | •                            |                            |        | 815550           | •                          | •      | •      |        |        |        |        | •                    |        |        |        | •                               |        | •      | •                          |                          |
| 28                 |                              | •                          |        | 816545           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 28                 |                              |                            | •      | 815545           | •                          | •      | •      |        |        |        |        | •                    |        |        |        | •                               |        | •      | •                          |                          |
| 30                 | •                            |                            |        | 815555           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 30                 |                              | •                          |        | 816550           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 30                 |                              |                            | •      | 815550           | •                          | •      | •      |        |        |        |        | •                    |        |        |        | •                               |        | •      | •                          |                          |
| 32                 | •                            |                            |        | 815555           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 32                 |                              | •                          |        | 816550           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 32                 |                              |                            | •      | 815550           | •                          | •      | •      |        |        |        |        | •                    |        |        | •      |                                 |        | •      | •                          |                          |
| 34                 | •                            |                            |        | 815555           | •                          | •      | •      | •      |        |        |        | •                    |        |        |        | •                               |        | •      | •                          |                          |
| 34                 |                              | •                          |        | 816550           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 34                 |                              |                            | •      | 815550           | •                          | •      | •      |        |        |        |        | •                    |        |        |        | •                               |        | •      | •                          |                          |
| 36                 | •                            |                            |        | 815560           | •                          | •      | •      |        |        |        |        | •                    |        |        |        | •                               |        | •      | •                          |                          |
| 36                 |                              | •                          |        | 816555           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 36                 |                              |                            | •      | 815555           | •                          | •      | •      |        |        |        |        | •                    |        |        |        | •                               |        | •      | •                          |                          |
| 38                 | •                            |                            |        | 815560           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 38                 |                              | •                          |        | 816555           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 38                 |                              |                            | •      | 815555           | •                          | •      | •      |        |        |        |        | •                    |        |        |        | •                               |        | •      | •                          |                          |
| 40                 | •                            |                            |        | 815565           | •                          | •      | •      |        |        |        |        | •                    |        |        |        | •                               |        | •      | •                          |                          |
| 40                 |                              | •                          |        | 816560           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 40                 |                              |                            | •      | 815560           | •                          | •      | •      |        |        |        |        | •                    |        |        |        | •                               |        | •      | •                          |                          |
| 42                 | •                            |                            |        | 815565           | •                          | •      | •      | •      |        |        |        | •                    |        |        |        |                                 | •      | •      | •                          |                          |
| 42                 |                              | •                          |        | 816560           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 42                 |                              |                            | •      | 815560           | •                          | •      | •      |        |        |        |        | •                    |        |        |        | •                               |        | •      | •                          |                          |
| 44                 | •                            |                            |        | 815565           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 44                 |                              | •                          |        | 816560           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 44                 |                              |                            | •      | 815560           | •                          | •      | •      |        |        |        |        | •                    |        |        |        | •                               |        | •      | •                          |                          |
| 46                 | •                            |                            |        | 815570           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 46                 |                              | •                          |        | 816565           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 46                 |                              |                            | •      | 815565           | •                          | •      | •      |        |        |        |        | •                    |        |        |        | •                               |        | •      | •                          |                          |
| 48                 | •                            |                            |        | 815570           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 48                 |                              | •                          |        | 816565           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 48                 |                              |                            | •      | 815565           | •                          | •      | •      |        |        |        |        | •                    |        |        |        | •                               |        | •      | •                          |                          |
| 50                 | •                            |                            |        | 815575           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 50                 |                              | •                          |        | 816570           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 50                 |                              |                            | •      | 815570           | •                          | •      | •      |        |        |        |        | •                    |        |        |        | •                               |        | •      | •                          |                          |
| 52                 | •                            |                            |        | 815575           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 52                 |                              | •                          |        | 816570           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 52                 |                              |                            | •      | 815570           | •                          | •      | •      |        |        |        |        | •                    |        |        |        | •                               |        | •      | •                          |                          |
| 54                 | •                            |                            |        | 815575           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 54                 |                              | •                          |        | 816570           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 54                 |                              |                            | •      | 815570           | •                          | •      | •      |        |        |        |        | •                    |        |        |        | •                               |        | •      | •                          |                          |
| 56                 | •                            |                            |        | 815580           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 56                 |                              | •                          |        | 816575           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 56                 |                              |                            | •      | 815575           | •                          | •      | •      |        |        |        |        | •                    |        |        |        | •                               |        | •      | •                          |                          |
| 58                 | •                            |                            |        | 815580           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 58                 |                              | •                          |        | 816575           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 58                 |                              |                            | •      | 815575           | •                          | •      | •      |        |        |        |        | •                    |        |        |        | •                               |        | •      | •                          |                          |
| 60                 | •                            |                            |        | 815585           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 60                 |                              | •                          |        | 816580           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 60                 |                              |                            | •      | 815580           | •                          | •      | •      |        |        |        |        | •                    |        |        |        | •                               |        | •      | •                          |                          |
| 62                 | •                            |                            |        | 815585           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 62                 |                              | •                          |        | 816580           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 62                 |                              |                            | •      | 815580           | •                          | •      | •      |        |        |        |        | •                    |        |        |        | •                               |        | •      | •                          |                          |
| 64                 | •                            |                            |        | 815585           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 64                 |                              | •                          |        | 816580           | •                          | •      | •      |        |        |        |        | •                    |        |        |        |                                 |        | •      | •                          |                          |
| 64                 |                              |                            | •      | 815580           | •                          | •      | •      |        |        |        |        | •                    |        |        |        | •                               |        | •      | •                          |                          |

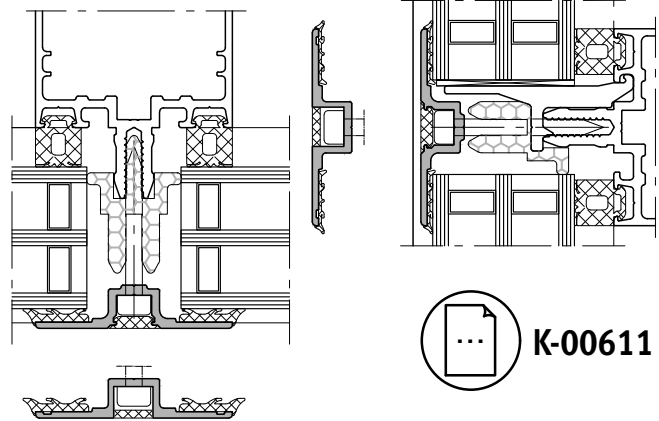


| Glas   Glass | Druckleiste   Pressure strip |        | Glasträger   Glass support |        |        |        |        |        |        |        |        |        |        |        |                   |        | Isolator   Insulator |        |        |        |        | Aussen   Outside |        | Innen   Inside |
|--------------|------------------------------|--------|----------------------------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|-------------------|--------|----------------------|--------|--------|--------|--------|------------------|--------|----------------|
|              | mm                           | 159311 | 159313                     | 750660 | 750661 | 750662 | 750663 | 750664 | 750665 | 750666 | 750667 | 750668 | 750669 | 750670 | 760381<br>(10 mm) | 760381 | 760382               | 760383 | 760384 | 760385 | 770009 | 770010           | 760110 |                |
| 24           |                              | •      |                            | •      |        |        |        |        |        |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 26           |                              | •      |                            | •      |        |        |        |        |        |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 28           |                              | •      |                            | •      |        |        |        |        |        |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 30           |                              | •      |                            | •      |        |        |        |        |        |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 32           |                              | •      |                            | •      |        | •      |        |        |        |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 34           |                              | •      |                            | •      |        | •      |        |        |        |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 36           |                              | •      |                            | •      |        | •      |        |        |        |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 38           |                              | •      |                            | •      |        | •      |        |        |        |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 40           |                              | •      |                            | •      |        | •      |        |        |        |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 42           |                              | •      |                            | •      |        | •      |        |        |        |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 44           |                              | •      |                            | •      |        | •      |        |        |        |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 46           |                              | •      |                            | •      |        | •      |        |        |        |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 48           |                              | •      |                            | •      |        | •      |        |        |        |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 50           |                              | •      |                            | •      |        | •      |        |        |        |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 52           |                              | •      |                            | •      |        | •      |        |        |        |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 54           |                              | •      |                            | •      |        | •      |        |        |        |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 56           |                              | •      |                            | •      |        | •      |        |        |        |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 58           |                              | •      |                            | •      |        | •      |        |        |        |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 60           |                              | •      |                            | •      |        | •      |        |        |        |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 62           |                              | •      |                            | •      |        | •      |        |        |        |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 64           |                              | •      |                            | •      |        | •      |        |        |        |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |

Verschraubungstabelle  
Screwing table

| Glas   Glass | Druckleiste   Pressure strip |                   |                 |                 |
|--------------|------------------------------|-------------------|-----------------|-----------------|
|              | Riegel   Transom             | Pfosten   Mullion |                 |                 |
| mm           | 159311 / 770009              | 159313 / 770009   | 159311 / 770010 | 159313 / 770010 |
| 24           |                              | 825528            |                 | 825528          |
| 26           |                              | 825528            |                 | 825532          |
| 28           |                              | 825532            |                 | 825532          |
| 30           |                              | 825532            |                 | 825535          |
| 32           |                              | 825535            |                 | 825535          |
| 34           |                              | 825535            |                 | 825538          |
| 36           |                              | 825538            |                 | 825538          |
| 38           |                              | 825538            |                 | 825545          |
| 40           |                              | 825545            |                 | 528545          |
| 42           |                              | 528545            |                 | 825545          |
| 44           |                              | 825545            |                 | 825550          |
| 46           |                              | 825550            |                 | 825550          |
| 48           |                              | 825550            |                 | 825550          |
| 50           |                              | 825550            |                 | 825555          |
| 52           |                              | 825555            |                 | 825555          |
| 54           |                              | 825555            |                 | 825560          |
| 56           |                              | 825560            |                 | 825560          |
| 58           |                              | 825560            |                 | 825560          |
| 60           |                              | 825560            |                 | 825565          |
| 62           |                              | 825565            |                 | 825565          |
| 64           |                              | 825565            |                 | 825570          |

Optische SG - Fassade  
Mock SG curtain wall



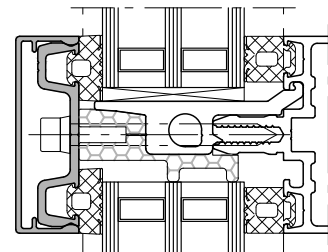
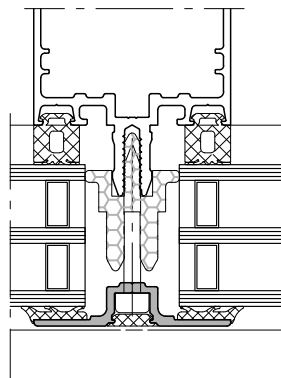
K-00611

| Glas   Glass | Druckleiste   Pressure strip |        |        |        |        | Glasträger   Glass support |        |        |        |        |        | Isolator   Insulator |                   |        |        |        | Außen   Outside |        | Innen   Inside |        |        |
|--------------|------------------------------|--------|--------|--------|--------|----------------------------|--------|--------|--------|--------|--------|----------------------|-------------------|--------|--------|--------|-----------------|--------|----------------|--------|--------|
|              |                              |        |        |        |        |                            |        |        |        |        |        |                      |                   |        |        |        |                 |        |                |        |        |
| mm           | 159210<br>159225<br>159230   | 159301 | 159310 | 159311 | 159313 | 750632                     | 750633 | 750634 | 750635 | 750636 | 750637 | 750638               | 760381<br>(10 mm) | 760381 | 760382 | 760383 | 760384          | 760385 | 770010         | 760006 | 760110 |
| 24           |                              | •      |        |        |        |                            | •      |        |        |        |        |                      |                   |        | •      |        |                 |        | •              | •      | •      |
| 24           |                              |        |        |        | •      |                            |        |        |        |        |        |                      | •                 |        | •      |        |                 |        | •              | •      | •      |
| 26           |                              | •      |        |        |        |                            |        | •      |        |        |        |                      |                   |        | •      |        |                 |        | •              | •      | •      |
| 26           |                              |        |        |        | •      |                            |        |        |        |        |        |                      | •                 |        | •      |        |                 |        | •              | •      | •      |
| 28           |                              | •      |        |        |        |                            |        | •      |        |        |        |                      |                   |        | •      |        |                 |        | •              | •      | •      |
| 28           |                              |        |        |        | •      |                            |        |        |        |        |        |                      | •                 |        | •      |        |                 |        | •              | •      | •      |
| 30           |                              | •      |        |        |        |                            |        | •      |        |        |        |                      |                   |        | •      |        |                 |        | •              | •      | •      |
| 30           |                              |        |        |        | •      |                            |        |        |        |        |        |                      | •                 |        | •      |        |                 |        | •              | •      | •      |
| 32           |                              | •      |        |        |        |                            |        | •      |        |        |        |                      |                   |        | •      |        |                 |        | •              | •      | •      |
| 32           |                              |        |        |        | •      |                            |        |        |        |        |        |                      | •                 |        | •      |        |                 |        | •              | •      | •      |
| 34           |                              | •      |        |        |        |                            |        |        | •      |        |        |                      |                   |        | •      |        |                 |        | •              | •      | •      |
| 34           |                              |        |        |        | •      |                            |        |        |        |        |        |                      | •                 |        | •      |        |                 |        | •              | •      | •      |
| 36           |                              | •      |        |        |        |                            |        | •      |        |        |        |                      |                   |        | •      |        |                 |        | •              | •      | •      |
| 36           |                              |        |        |        | •      |                            |        |        |        |        |        |                      | •                 |        | •      |        |                 |        | •              | •      | •      |
| 38           |                              | •      |        |        |        |                            |        | •      |        |        |        |                      |                   |        | •      |        |                 |        | •              | •      | •      |
| 38           |                              |        |        |        | •      |                            |        |        |        |        |        |                      | •                 |        | •      |        |                 |        | •              | •      | •      |
| 40           |                              | •      |        |        |        |                            |        | •      |        |        |        |                      |                   |        | •      |        |                 |        | •              | •      | •      |
| 40           |                              |        |        |        | •      |                            |        |        |        |        |        |                      | •                 |        | •      |        |                 |        | •              | •      | •      |
| 42           |                              | •      |        |        |        |                            |        |        | •      |        |        |                      |                   |        | •      |        |                 |        | •              | •      | •      |
| 42           |                              |        |        |        | •      |                            |        |        |        |        |        |                      | •                 |        | •      |        |                 |        | •              | •      | •      |
| 44           |                              | •      |        |        |        |                            |        |        | •      |        |        |                      |                   |        | •      |        |                 |        | •              | •      | •      |
| 44           |                              |        |        |        | •      |                            |        |        |        |        |        |                      | •                 |        | •      |        |                 |        | •              | •      | •      |
| 46           |                              | •      |        |        |        |                            |        |        | •      |        |        |                      |                   |        | •      |        |                 |        | •              | •      | •      |
| 46           |                              |        |        |        | •      |                            |        |        |        |        |        |                      | •                 |        | •      |        |                 |        | •              | •      | •      |
| 48           |                              | •      |        |        |        |                            |        |        | •      |        |        |                      |                   |        | •      |        |                 |        | •              | •      | •      |
| 48           |                              |        |        |        | •      |                            |        |        |        |        |        |                      | •                 |        | •      |        |                 |        | •              | •      | •      |
| 50           |                              | •      |        |        |        |                            |        |        |        | •      |        |                      |                   |        | •      |        |                 |        | •              | •      | •      |
| 50           |                              |        |        |        | •      |                            |        |        |        |        |        |                      | •                 |        | •      |        |                 |        | •              | •      | •      |
| 52           |                              | •      |        |        |        |                            |        |        |        |        | •      |                      |                   |        | •      |        |                 |        | •              | •      | •      |
| 52           |                              |        |        |        | •      |                            |        |        |        |        |        |                      | •                 |        | •      |        |                 |        | •              | •      | •      |
| 54           |                              | •      |        |        |        |                            |        |        |        | •      |        |                      |                   |        | •      |        |                 |        | •              | •      | •      |
| 54           |                              |        |        |        | •      |                            |        |        |        |        |        |                      | •                 |        | •      |        |                 |        | •              | •      | •      |
| 56           |                              | •      |        |        |        |                            |        |        |        | •      |        |                      |                   |        | •      |        |                 |        | •              | •      | •      |
| 56           |                              |        |        |        | •      |                            |        |        |        |        |        |                      | •                 |        | •      |        |                 |        | •              | •      | •      |
| 58           |                              | •      |        |        |        |                            |        |        |        |        |        | •                    |                   |        | •      |        |                 |        | •              | •      | •      |
| 58           |                              |        |        |        | •      |                            |        |        |        |        |        | •                    |                   |        | •      |        |                 |        | •              | •      | •      |
| 60           |                              | •      |        |        |        |                            |        |        |        |        |        |                      |                   |        | •      |        |                 |        | •              | •      | •      |
| 60           |                              |        |        |        | •      |                            |        |        |        |        |        |                      | •                 |        | •      |        |                 |        | •              | •      | •      |
| 62           |                              | •      |        |        |        |                            |        |        |        |        |        |                      |                   |        | •      |        |                 |        | •              | •      | •      |
| 62           |                              |        |        |        | •      |                            |        |        |        |        |        |                      | •                 |        | •      |        |                 |        | •              | •      | •      |
| 64           |                              | •      |        |        |        |                            |        |        |        |        |        |                      |                   |        | •      |        |                 |        | •              | •      | •      |
| 64           |                              |        |        |        | •      |                            |        |        |        |        |        |                      | •                 |        | •      |        |                 |        | •              | •      | •      |

Verschraubungstabelle  
Screwing table

| Glas   Glass | Druckleiste   Pressure strip |                  |                   |        |        |
|--------------|------------------------------|------------------|-------------------|--------|--------|
|              |                              | Riegel   Transom | Pfosten   Mullion |        |        |
| mm           | 159210<br>159225<br>159230   | 159301           | 159310            | 159311 | 159313 |
| 24           | 816542                       | 815545           | 815542            |        | 825528 |
| 26           | 816545                       | 815550           | 815545            |        | 825532 |
| 28           | 816545                       | 815550           | 815545            |        | 825532 |
| 30           | 816550                       | 815555           | 815550            |        | 825535 |
| 32           | 816550                       | 815555           | 815550            |        | 825535 |
| 34           | 816550                       | 815555           | 815550            |        | 825538 |
| 36           | 816555                       | 815560           | 815555            |        | 825538 |
| 38           | 816555                       | 815560           | 815555            |        | 825545 |
| 40           | 816560                       | 815565           | 815560            |        | 825545 |
| 42           | 816560                       | 815565           | 815560            |        | 825545 |
| 44           | 816560                       | 815565           | 815560            |        | 825550 |
| 46           | 816565                       | 815570           | 815565            |        | 825550 |
| 48           | 816565                       | 815570           | 815565            |        | 825550 |
| 50           | 816570                       | 815575           | 815570            |        | 825555 |
| 52           | 816570                       | 815575           | 815570            |        | 825555 |
| 54           | 816570                       | 815575           | 815570            |        | 825560 |
| 56           | 816575                       | 815580           | 815575            |        | 825560 |
| 58           | 816575                       | 815580           | 815575            |        | 825560 |
| 60           | 816580                       | 815585           | 815580            |        | 825565 |
| 62           | 816580                       | 815585           | 815580            |        | 825565 |
| 64           | 816580                       | 815585           | 815580            |        | 825570 |

Optik Semi - SG - Fassade  
Semi SG curtain wall design



K-00610

| Glas   Glass | Druckleiste   Pressure strip |        |        | Glasträger   Glass support |        |        |        |        |        | Isolator   Insulator |        | Isolator   Insulator |        |        |        | Aussen   Outside |        | Innen   Inside |  |
|--------------|------------------------------|--------|--------|----------------------------|--------|--------|--------|--------|--------|----------------------|--------|----------------------|--------|--------|--------|------------------|--------|----------------|--|
|              |                              |        |        |                            |        |        |        |        |        |                      |        |                      |        |        |        |                  |        |                |  |
| mm           | 159210<br>159225<br>159230   | 159310 | 720601 | 750632                     | 750633 | 750634 | 750635 | 750636 | 750637 | 750638               | 750501 | 760381<br>(10 mm)    | 760381 | 760382 | 760383 | 760384           | 760006 | 760110         |  |
| 30           | ●                            |        |        |                            |        |        |        |        |        | ●                    |        |                      |        |        |        | ●                |        | ●              |  |
| 30           |                              |        |        | ●                          |        |        |        |        |        |                      |        | ●                    |        |        |        |                  |        | ●              |  |

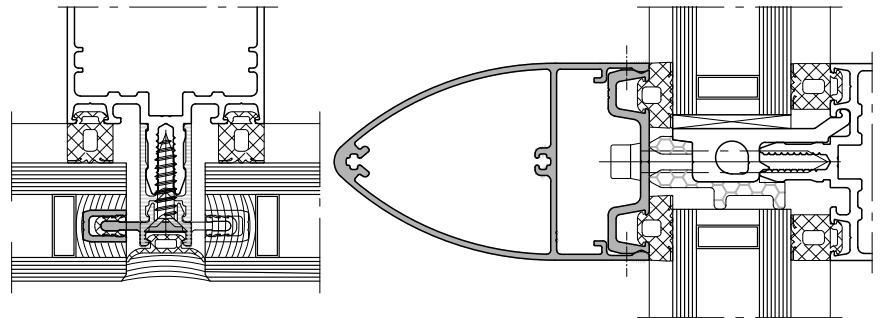
Verschraubungstabelle  
Screwing table

| Glas   Glass | Riegel   Transom           |        | Pfosten   Mullion |
|--------------|----------------------------|--------|-------------------|
|              |                            |        |                   |
| mm           | 159210<br>159225<br>159230 | 159310 | 720601            |
| 30           | 816550                     |        | 845525            |

Semi SG - Fassade  
Semi SG - Curtain wall



K-00609

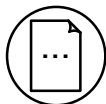


Semi SG Fassade nur mit 30 mm Einspannstärke möglich. Für Pfosten Glashalter 720601 verwenden.  
Semi SG curtain wall only possible with 30 mm glass thickness. Use glass holder 720601 for mullion.

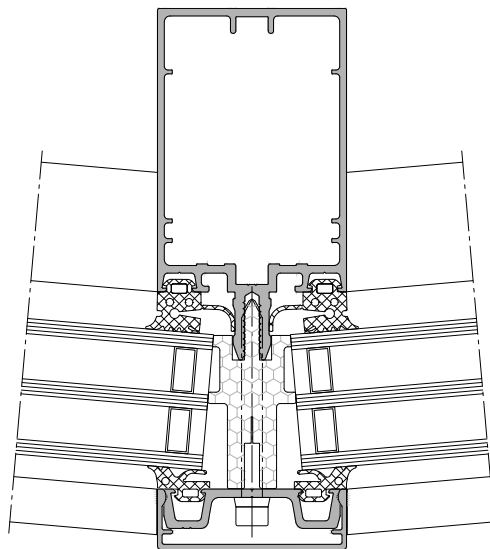
| Glas   Glass | Einbauwinkel   Installation angle | Druckleiste   Pressure strip | Schraube   Screw | Glasträger   Glass support |        |        |        |        |        |        | Isolator   Insulator |        |        |        | Drainageentwässerung   Drainage |        |        | Aussen   Outside | Innen   Inside |                   |
|--------------|-----------------------------------|------------------------------|------------------|----------------------------|--------|--------|--------|--------|--------|--------|----------------------|--------|--------|--------|---------------------------------|--------|--------|------------------|----------------|-------------------|
|              |                                   |                              |                  |                            |        |        |        |        |        |        |                      |        |        |        |                                 |        |        |                  |                |                   |
| mm           | $\alpha$                          | 159310                       |                  | 750632                     | 750633 | 750634 | 750635 | 750636 | 750637 | 750638 | 760381<br>(10 mm)    | 760382 | 760383 | 760384 | 760385                          | 750027 | 750029 | 750045           | 750007         | 750301<br>760110* |
| 24           | 0 - 10°                           | ●                            | 815542           |                            | ●      |        |        |        |        |        |                      | ●      |        |        |                                 |        | ●      |                  | ●              | ●                 |
| 26           | 0 - 9°                            | ●                            | 815545           |                            |        | ●      |        |        |        |        |                      | ●      |        |        |                                 |        | ●      |                  | ●              | ●                 |
| 28           | 0 - 9°                            | ●                            | 815545           |                            |        | ●      |        |        |        |        |                      | ●      |        |        |                                 |        | ●      |                  | ●              | ●                 |
| 30           | 0 - 8°                            | ●                            | 815545           |                            |        | ●      |        |        |        |        |                      | ●      |        |        |                                 |        | ●      |                  | ●              | ●                 |
| 32           | 0 - 8°                            | ●                            | 815550           |                            |        | ●      |        |        |        |        |                      | ●      |        |        |                                 | ●      |        | ●                | ●              | ●                 |
| 34           | 0 - 7°                            | ●                            | 815550           |                            |        |        | ●      |        |        |        |                      | ●      |        |        |                                 | ●      |        | ●                | ●              | ●                 |
| 36           | 0 - 7°                            | ●                            | 815555           |                            |        |        | ●      |        |        |        |                      | ●      | ●      |        |                                 | ●      |        | ●                | ●              | ●                 |
| 38           | 0 - 6°                            | ●                            | 815555           |                            |        |        | ●      |        |        |        |                      | ●      | ●      |        |                                 | ●      |        | ●                | ●              | ●                 |
| 40           | 0 - 6°                            | ●                            | 815555           |                            |        |        | ●      |        |        |        |                      | ●      | ●      |        |                                 | ●      |        | ●                | ●              | ●                 |
| 42           | 0 - 6°                            | ●                            | 815560           |                            |        |        |        | ●      |        |        |                      | ●      |        | ●      |                                 | ●      |        | ●                | ●              | ●                 |
| 44           | 0 - 5°                            | ●                            | 815560           |                            |        |        |        | ●      |        |        |                      | ●      |        | ●      |                                 | ●      |        | ●                | ●              | ●                 |
| 46           | 0 - 5°                            | ●                            | 815565           |                            |        |        |        | ●      |        |        |                      | ●      |        | ●      |                                 | ●      |        | ●                | ●              | ●                 |
| 48           | 0 - 5°                            | ●                            | 815565           |                            |        |        |        | ●      |        |        |                      | ●      |        | ●      |                                 | ●      |        | ●                | ●              | ●                 |
| 50           | 0 - 5°                            | ●                            | 815565           |                            |        |        |        | ●      |        |        |                      | ●      |        | ●      |                                 | ●      |        | ●                | ●              | ●                 |
| 52           | 0 - 4°                            | ●                            | 815570           |                            |        |        |        |        | ●      |        |                      | ●      |        | ●      |                                 | ●      |        | ●                | ●              | ●                 |
| 54           | 0 - 4°                            | ●                            | 815570           |                            |        |        |        |        | ●      |        |                      | ●      |        | ●      |                                 | ●      |        | ●                | ●              | ●                 |
| 56           | 0 - 4°                            | ●                            | 815575           |                            |        |        |        |        | ●      |        |                      | ●      |        | ●      |                                 | ●      |        | ●                | ●              | ●                 |
| 58           | 0 - 3°                            | ●                            | 815575           |                            |        |        |        |        |        | ●      |                      | ●      |        | ●      |                                 | ●      |        | ●                | ●              | ●                 |
| 60           | 0 - 3°                            | ●                            | 815580           |                            |        |        |        |        |        | ●      |                      | ●      |        | ●      |                                 | ●      |        | ●                | ●              | ●                 |
| 62           | 0 - 3°                            | ●                            | 815580           |                            |        |        |        |        |        | ●      |                      | ●      |        | ●      |                                 | ●      |        | ●                | ●              | ●                 |
| 64           | 0 - 3°                            | ●                            | 815580           |                            |        |        |        |        |        | ●      |                      | ●      |        | ●      |                                 | ●      |        | ●                | ●              | ●                 |

\* bei einem Einbauwinkel  $\alpha$  0 - 2° kann 760110 als innere Verglasungsdichtung verwendet werden.

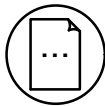
\* with an installation angle  $\alpha$  0 - 2°, 760110 can be used as an internal glazing gasket.



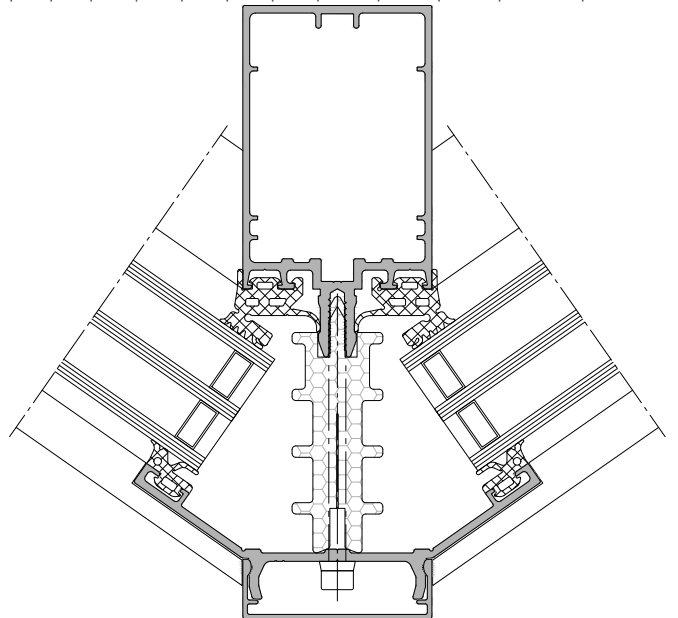
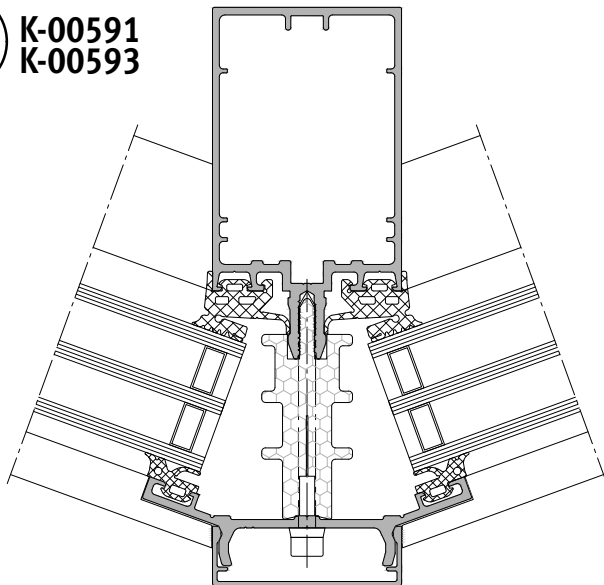
K-00589



| Glas  <br>Glass | Einbauwinkel  <br>Installation angle | Druckleiste  <br>Pressure strip |        | Schraube   Screw | Glasträger   Glass support |        |        |        |        |        |        |                   | Isolator   Insulator |        |        | Drainageentwässerung  <br>Drainage |        |        | Aussen  <br>Outside | Innen  <br>Inside |        |   |
|-----------------|--------------------------------------|---------------------------------|--------|------------------|----------------------------|--------|--------|--------|--------|--------|--------|-------------------|----------------------|--------|--------|------------------------------------|--------|--------|---------------------|-------------------|--------|---|
|                 |                                      | 159303                          | 159305 |                  | 750632                     | 750633 | 750634 | 750635 | 750636 | 750637 | 750638 | 760381<br>(10 mm) | 760382               | 760383 | 760384 | 760385                             | 750027 | 750029 | 750045              | 750007            | 750311 |   |
| mm              | α                                    |                                 |        |                  |                            |        |        |        |        |        |        |                   |                      |        |        |                                    |        |        |                     |                   |        |   |
| 24              | 10 - 16°                             | •                               |        |                  | 815545                     | •      |        |        |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 24              | 17 - 26°                             | •                               |        |                  | 815550                     | •      |        |        |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 24              | 27 - 30°                             | •                               |        |                  | 815550                     | •      |        |        |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 24              | 25 - 33°                             |                                 | •      |                  | 815555                     | •      |        |        |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 24              | 33 - 40°                             |                                 | •      |                  | 815560                     | •      |        |        |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 24              | 40 - 45°                             |                                 | •      |                  | 815565                     | •      |        |        |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 26              | 10 - 16°                             | •                               |        |                  | 815550                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 26              | 16 - 26°                             | •                               |        |                  | 815550                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 26              | 26 - 30°                             | •                               |        |                  | 815555                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 26              | 25 - 35°                             |                                 | •      |                  | 815555                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 26              | 35 - 41°                             |                                 | •      |                  | 815560                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 26              | 41 - 45°                             |                                 | •      |                  | 815565                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 28              | 10 - 16°                             | •                               |        |                  | 815550                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 28              | 16 - 30°                             | •                               |        |                  | 815555                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 28              | 25 - 30°                             |                                 | •      |                  | 815555                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 28              | 30 - 37°                             |                                 | •      |                  | 815560                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 28              | 37 - 43°                             |                                 | •      |                  | 815565                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 28              | 43 - 45°                             |                                 | •      |                  | 815570                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 30              | 10 - 26°                             | •                               |        |                  | 815555                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 30              | 26 - 30°                             | •                               |        |                  | 815560                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 30              | 25 - 26°                             |                                 | •      |                  | 815555                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 30              | 26 - 34°                             |                                 | •      |                  | 815560                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 30              | 34 - 40°                             |                                 | •      |                  | 815565                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 30              | 40 - 45°                             |                                 | •      |                  | 815570                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 32              | 10 - 22°                             | •                               |        |                  | 815555                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 32              | 22 - 30°                             | •                               |        |                  | 815560                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 32              | 25 - 30°                             |                                 | •      |                  | 815560                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 32              | 30 - 37°                             |                                 | •      |                  | 815565                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 32              | 37 - 43°                             |                                 | •      |                  | 815570                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 32              | 43 - 45°                             |                                 | •      |                  | 815575                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 34              | 10 - 14°                             | •                               |        |                  | 815555                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 34              | 14 - 28°                             | •                               |        |                  | 815560                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 34              | 28 - 29°                             | •                               |        |                  | 815565                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 34              | 25 - 34°                             |                                 | •      |                  | 815565                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 34              | 34 - 40°                             |                                 | •      |                  | 815570                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 34              | 40 - 45°                             |                                 | •      |                  | 815575                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 36              | 10 - 24°                             | •                               |        |                  | 815560                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 36              | 24 - 28°                             | •                               |        |                  | 815565                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 36              | 25 - 26°                             |                                 | •      |                  | 815560                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 36              | 26 - 34°                             |                                 | •      |                  | 815565                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 36              | 34 - 40°                             |                                 | •      |                  | 815570                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 36              | 40 - 45°                             |                                 | •      |                  | 815575                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 38              | 10 - 16°                             | •                               |        |                  | 815560                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 38              | 16 - 27°                             | •                               |        |                  | 815565                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 38              | 25 - 27°                             |                                 | •      |                  | 815565                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 38              | 27 - 34°                             |                                 | •      |                  | 815570                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 38              | 34 - 40°                             |                                 | •      |                  | 815575                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 38              | 40 - 44°                             |                                 | •      |                  | 815580                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 38              | 44 - 45°                             |                                 | •      |                  | 815585                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 40              | 10 - 24°                             | •                               |        |                  | 815565                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 40              | 24 - 25°                             | •                               |        |                  | 815570                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 40              | 25 - 31°                             |                                 | •      |                  | 815570                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 40              | 31 - 37°                             |                                 | •      |                  | 815575                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 40              | 37 - 42°                             |                                 | •      |                  | 815580                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 40              | 42 - 45°                             |                                 | •      |                  | 815585                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 42              | 10 - 18°                             | •                               |        |                  | 815565                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 42              | 18 - 24°                             | •                               |        |                  | 815570                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 42              | 25 - 27°                             |                                 | •      |                  | 815570                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 42              | 27 - 35°                             |                                 | •      |                  | 815575                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 42              | 35 - 40°                             |                                 | •      |                  | 815580                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |
| 42              | 40 - 43°                             |                                 | •      |                  | 815585                     | •      |        | •      |        |        |        |                   |                      |        |        |                                    |        | •      |                     |                   | •      | • |



**K-00591**  
**K-00593**

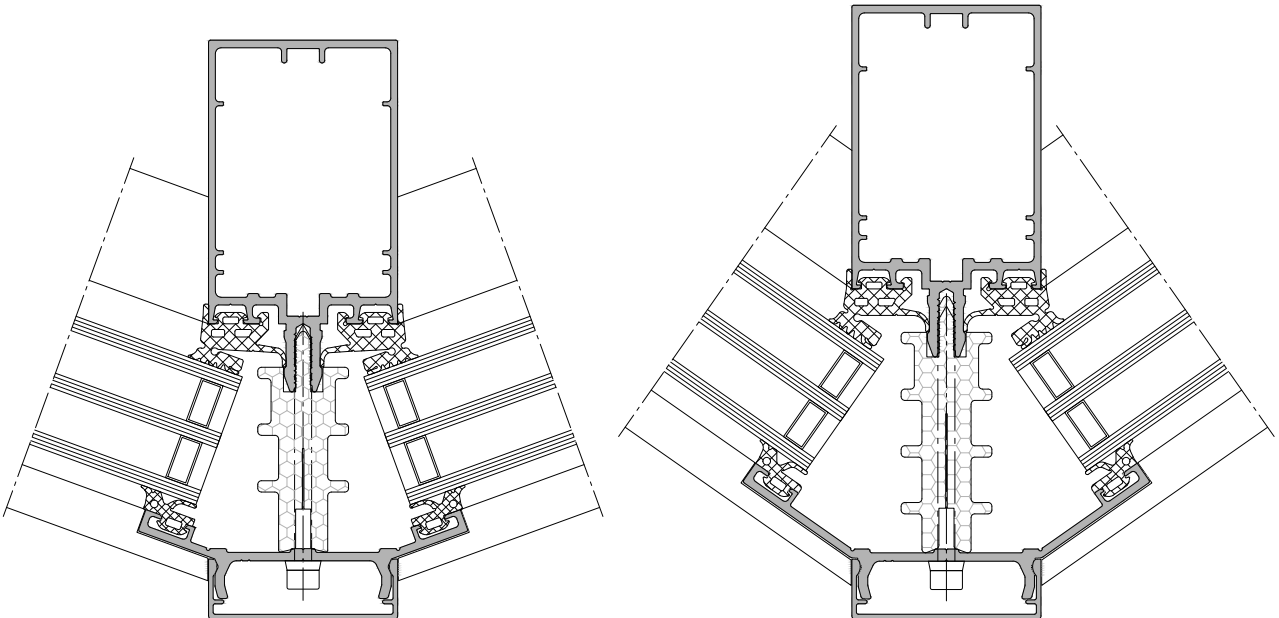


| Glas  <br>Glass | Einbauwinkel  <br>Installation angle | Druckleiste  <br>Pressure strip |        | Schraube   Screw | Glasträger   Glass support |        |        |        |        |        |        |                   | Isolator   Insulator |        |        |        | Drainageentwässerung  <br>Drainage |        |        | Aussen  <br>Outside | Innen  <br>Inside |        |        |  |
|-----------------|--------------------------------------|---------------------------------|--------|------------------|----------------------------|--------|--------|--------|--------|--------|--------|-------------------|----------------------|--------|--------|--------|------------------------------------|--------|--------|---------------------|-------------------|--------|--------|--|
|                 |                                      | 159303                          | 159305 |                  | 750632                     | 750633 | 750634 | 750635 | 750636 | 750637 | 750638 | 760381<br>(10 mm) | 760382               | 760383 | 760384 | 760385 | 750027                             | 750029 | 750045 |                     |                   | 750007 | 750311 |  |
| 44              | 10 - 12°                             | •                               |        | 815570           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 44              | 12 - 23°                             | •                               |        | 815570           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 44              | 25 - 32°                             |                                 | •      | 815575           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 44              | 32 - 37°                             |                                 | •      | 815580           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 44              | 37 - 42°                             |                                 | •      | 815585           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 46              | 10 - 21°                             | •                               |        | 815570           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 46              | 25 - 28°                             |                                 | •      | 815575           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 46              | 28 - 35°                             |                                 | •      | 815580           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 46              | 35 - 39°                             |                                 | •      | 815585           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 46              | 39 - 40°                             |                                 | •      | 815585           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 48              | 10 - 16°                             | •                               |        | 815570           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 48              | 16 - 21°                             | •                               |        | 815575           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 48              | 25 - 32°                             |                                 | •      | 815580           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 48              | 32 - 37°                             |                                 | •      | 815585           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 50              | 10 - 20°                             | •                               |        | 815575           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 50              | 25 - 29°                             |                                 | •      | 815580           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 50              | 29 - 35°                             |                                 | •      | 815585           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 50              | 35 - 36°                             |                                 | •      | ST 5,5 x 90 mm*  |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 52              | 10 - 14°                             | •                               |        | 815575           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 52              | 14 - 18°                             | •                               |        | 815575           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 52              | 18 - 19°                             | •                               |        | 815580           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 52              | 26 - 26°                             |                                 | •      | 815580           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 52              | 26 - 32°                             |                                 | •      | 815585           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 52              | 32 - 36°                             |                                 | •      | ST 5,5 x 90 mm*  |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 54              | 10 - 12°                             | •                               |        | 815575           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 54              | 12 - 19°                             | •                               |        | 815580           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 54              | 25 - 29°                             |                                 | •      | 815585           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 54              | 29 - 35°                             |                                 | •      | ST 5,5 x 90 mm*  |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 56              | 10 - 18°                             | •                               |        | 815580           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 56              | 25 - 26°                             |                                 | •      | 815585           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 56              | 26 - 32°                             |                                 | •      | ST 5,5 x 90 mm*  |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 56              | 32 - 34°                             |                                 | •      | ST 5,5 x 95 mm*  |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 58              | 10 - 16°                             | •                               |        | 815580           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 58              | 16 - 18°                             | •                               |        | 815585           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 58              | 25 - 29°                             |                                 | •      | ST 5,5 x 90 mm*  |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 58              | 29 - 33°                             |                                 | •      | ST 5,5 x 95 mm*  |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 60              | 10 - 17°                             | •                               |        | 815585           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 60              | 25 - 27°                             |                                 | •      | ST 5,5 x 90 mm*  |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 60              | 27 - 32°                             |                                 | •      | ST 5,5 x 95 mm*  |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 62              | 10 - 17°                             | •                               |        | 815585           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 62              | 25 - 30°                             |                                 | •      | ST 5,5 x 95 mm*  |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 62              | 30 - 31°                             |                                 | •      | ST 5,5 x 100 mm* |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 64              | 10 - 12°                             | •                               |        | 815585           |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 64              | 10 - 16°                             | •                               |        | ST 5,5 x 90 mm*  |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 64              | 25 - 27°                             |                                 | •      | ST 5,5 x 95 mm*  |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |
| 64              | 27 - 30°                             |                                 | •      | ST 5,5 x 100 mm* |                            |        |        |        |        |        |        |                   |                      |        |        |        |                                    |        |        |                     |                   |        |        |  |

\* Kein Lagerartikel!  
\* No stock item!

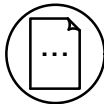


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**K-00593**

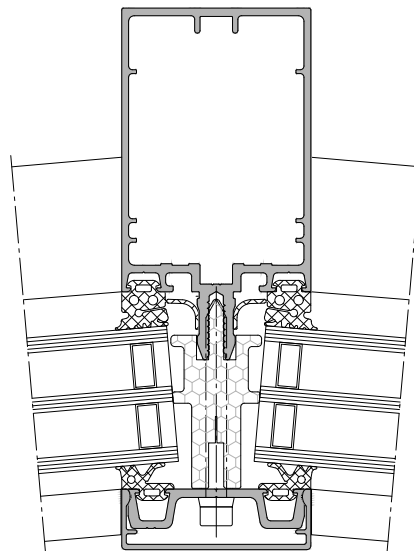




| Glas  <br>Glass | Einbauwinkel  <br>Installation angle | Druckleiste  <br>Pressure strip | Schraube   Screw | Glasträger   Glass support |        |        |        | Isolator   Insulator |        |        |                   | Drainageentwässerung  <br>Drainage |        |        | Aussen  <br>Outside | Innen  <br>Inside |
|-----------------|--------------------------------------|---------------------------------|------------------|----------------------------|--------|--------|--------|----------------------|--------|--------|-------------------|------------------------------------|--------|--------|---------------------|-------------------|
|                 |                                      |                                 |                  | 750632                     | 750633 | 750634 | 750635 | 750636               | 750637 | 750638 | 760381<br>(10 mm) | 760382                             | 760383 | 760384 |                     |                   |
| mm              | α                                    | 159310                          |                  |                            |        |        |        |                      |        |        |                   |                                    |        |        | 750007              | 750331            |
| 24              | 0 - 10°                              | •                               | 815542           | •                          |        |        |        |                      |        |        |                   |                                    |        |        | •                   | •                 |
| 26              | 0 - 10°                              | •                               | 815545           |                            | •      |        |        |                      |        |        |                   |                                    |        |        | •                   | •                 |
| 28              | 0 - 10°                              | •                               | 815545           |                            | •      | •      |        |                      |        |        |                   |                                    |        |        | •                   | •                 |
| 30              | 0 - 10°                              | •                               | 815545           |                            | •      | •      | •      |                      |        |        |                   |                                    |        |        | •                   | •                 |
| 32              | 0 - 10°                              | •                               | 815550           |                            | •      | •      | •      | •                    |        |        |                   |                                    |        |        | •                   | •                 |
| 34              | 0 - 10°                              | •                               | 815550           |                            | •      | •      | •      | •                    | •      |        |                   |                                    |        |        | •                   | •                 |
| 36              | 0 - 10°                              | •                               | 815555           |                            | •      | •      | •      | •                    | •      | •      |                   |                                    |        |        | •                   | •                 |
| 38              | 0 - 10°                              | •                               | 815555           |                            | •      | •      | •      | •                    | •      | •      | •                 |                                    |        |        | •                   | •                 |
| 40              | 0 - 9°                               | •                               | 815555           |                            | •      | •      | •      | •                    | •      | •      | •                 |                                    |        |        | •                   | •                 |
| 42              | 0 - 8°                               | •                               | 815560           |                            | •      | •      | •      | •                    | •      | •      | •                 |                                    |        |        | •                   | •                 |
| 44              | 0 - 8°                               | •                               | 815560           |                            | •      | •      | •      | •                    | •      | •      | •                 |                                    |        |        | •                   | •                 |
| 46              | 0 - 8°                               | •                               | 815565           |                            | •      | •      | •      | •                    | •      | •      | •                 |                                    |        |        | •                   | •                 |
| 48              | 0 - 7°                               | •                               | 815565           |                            | •      | •      | •      | •                    | •      | •      | •                 |                                    |        |        | •                   | •                 |
| 50              | 0 - 7°                               | •                               | 815565           |                            | •      | •      | •      | •                    | •      | •      | •                 |                                    |        |        | •                   | •                 |
| 52              | 0 - 6°                               | •                               | 815570           |                            | •      | •      | •      | •                    | •      | •      | •                 |                                    |        |        | •                   | •                 |
| 54              | 0 - 6°                               | •                               | 815570           |                            | •      | •      | •      | •                    | •      | •      | •                 |                                    |        |        | •                   | •                 |
| 56              | 0 - 5°                               | •                               | 815575           |                            | •      | •      | •      | •                    | •      | •      | •                 |                                    |        |        | •                   | •                 |
| 58              | 0 - 5°                               | •                               | 815575           |                            | •      | •      | •      | •                    | •      | •      | •                 |                                    |        |        | •                   | •                 |
| 60              | 0 - 5°                               | •                               | 815580           |                            | •      | •      | •      | •                    | •      | •      | •                 |                                    |        |        | •                   | •                 |
| 62              | 0 - 5°                               | •                               | 815580           |                            | •      | •      | •      | •                    | •      | •      | •                 |                                    |        |        | •                   | •                 |
| 64              | 0 - 5°                               | •                               | 815580           |                            | •      | •      | •      | •                    | •      | •      | •                 |                                    |        |        | •                   | •                 |



K-00594



| Glas   Glass<br>mm | Druckleiste   Pressure strip |                  |        | Schraube   Screw | Glasträger   Glass support |        |        |        |        |        |        | Isolator   Insulator |        |        |        |        | Drainageentwässerung   Drainage |        |        | Aussen   Outside | Innen   Inside |
|--------------------|------------------------------|------------------|--------|------------------|----------------------------|--------|--------|--------|--------|--------|--------|----------------------|--------|--------|--------|--------|---------------------------------|--------|--------|------------------|----------------|
|                    | 169301                       | 169210<br>169230 | 169300 |                  | 760632                     | 760633 | 760634 | 760635 | 760636 | 760637 | 760638 | 760381               | 760382 | 760383 | 760384 | 760385 | 760027                          | 760029 | 760045 | 760006           | 760110         |
| 12                 | ●                            |                  |        |                  | ●                          |        |        |        |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 12                 |                              | ●                |        |                  | ●                          |        |        |        |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 12                 |                              |                  | ●      |                  | ●                          |        |        |        |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 14                 | ●                            |                  |        |                  | ●                          |        |        |        |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 14                 |                              | ●                |        |                  | ●                          |        |        |        |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 14                 |                              |                  | ●      |                  | ●                          |        |        |        |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 16                 | ●                            |                  |        |                  | ●                          |        |        |        |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 16                 |                              | ●                |        |                  | ●                          |        |        |        |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 16                 |                              |                  | ●      |                  | ●                          |        |        |        |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 18                 | ●                            |                  |        |                  | ●                          |        |        |        |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 18                 |                              | ●                |        |                  | ●                          |        | ●      |        |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 18                 |                              |                  | ●      |                  | ●                          |        | ●      |        |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 20                 | ●                            |                  |        |                  | ●                          |        |        |        |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 20                 |                              | ●                |        |                  | ●                          |        |        |        |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 20                 |                              |                  | ●      |                  | ●                          |        |        |        |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 22                 | ●                            |                  |        |                  | ●                          |        |        |        |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 22                 |                              | ●                |        |                  | ●                          |        |        |        |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 22                 |                              |                  | ●      |                  | ●                          |        |        |        |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 24                 | ●                            |                  |        |                  | ●                          |        |        |        |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 24                 |                              | ●                |        |                  | ●                          |        |        |        |        |        |        | ●                    |        |        |        |        |                                 |        | ●      | ●                |                |
| 24                 |                              |                  | ●      |                  | ●                          |        |        |        |        |        |        |                      |        |        |        | ●      |                                 |        | ●      | ●                |                |
| 26                 | ●                            |                  |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 26                 |                              | ●                |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 26                 |                              |                  | ●      |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 28                 | ●                            |                  |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 28                 |                              | ●                |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 28                 |                              |                  | ●      |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 30                 | ●                            |                  |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 30                 |                              | ●                |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 30                 |                              |                  | ●      |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 32                 | ●                            |                  |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 32                 |                              | ●                |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 32                 |                              |                  | ●      |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        | ●      |                                 |        | ●      | ●                |                |
| 34                 | ●                            |                  |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 34                 |                              | ●                |        |                  | ●                          |        |        | ●      |        |        |        |                      | ●      |        |        |        |                                 |        | ●      | ●                |                |
| 34                 |                              |                  | ●      |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 36                 | ●                            |                  |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 36                 |                              | ●                |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 36                 |                              |                  | ●      |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 38                 | ●                            |                  |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 38                 |                              | ●                |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 38                 |                              |                  | ●      |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 40                 | ●                            |                  |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 40                 |                              | ●                |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 40                 |                              |                  | ●      |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 42                 | ●                            |                  |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 42                 |                              | ●                |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 42                 |                              |                  | ●      |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 44                 | ●                            |                  |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 44                 |                              | ●                |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 44                 |                              |                  | ●      |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 46                 | ●                            |                  |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 46                 |                              | ●                |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 46                 |                              |                  | ●      |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 48                 | ●                            |                  |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 48                 |                              | ●                |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 48                 |                              |                  | ●      |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 50                 | ●                            |                  |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 50                 |                              | ●                |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 50                 |                              |                  | ●      |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 52                 | ●                            |                  |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 52                 |                              | ●                |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 52                 |                              |                  | ●      |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 52                 | ●                            |                  |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 54                 | ●                            |                  |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 54                 |                              | ●                |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 54                 |                              |                  | ●      |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 56                 | ●                            |                  |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 56                 |                              | ●                |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 56                 |                              |                  | ●      |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 58                 | ●                            |                  |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 58                 |                              | ●                |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 58                 |                              |                  | ●      |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 60                 | ●                            |                  |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 60                 |                              | ●                |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 60                 |                              |                  | ●      |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 62                 | ●                            |                  |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 62                 |                              | ●                |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 62                 |                              |                  | ●      |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 64                 | ●                            |                  |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 64                 |                              | ●                |        |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |
| 64                 |                              |                  | ●      |                  | ●                          |        |        | ●      |        |        |        |                      |        |        |        |        |                                 |        | ●      | ●                |                |



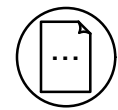
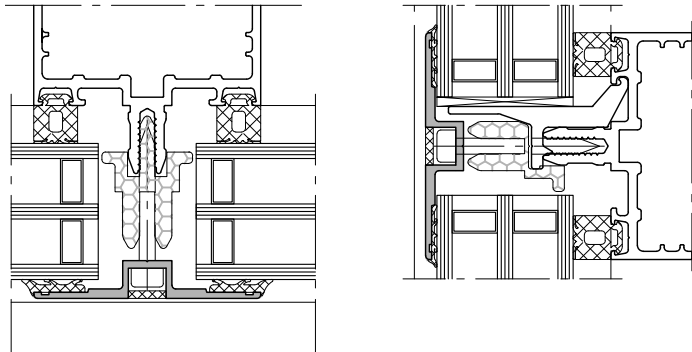
K-00749  
K-00750  
K-00751

| Glas   Glass | Druckleiste   Pressure strip |        | Glasträger   Glass support |        |        |        |        |        |        |        |        |        |        |        |                   |        | Isolator   Insulator |        |        |        |        | Aussen   Outside |        | Innen   Inside |
|--------------|------------------------------|--------|----------------------------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|-------------------|--------|----------------------|--------|--------|--------|--------|------------------|--------|----------------|
|              | mm                           | 159311 | 169313                     | 760660 | 760661 | 760662 | 760663 | 760664 | 760665 | 760666 | 760667 | 760668 | 760669 | 760670 | 760381<br>(10 mm) | 760381 | 760382               | 760383 | 760384 | 760385 | 770009 | 770010           | 760110 |                |
| 24           | •                            |        |                            |        |        |        |        |        |        |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 26           | •                            |        |                            | •      |        |        |        |        |        |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 28           | •                            |        |                            | •      | •      |        |        |        |        |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 30           | •                            |        |                            | •      | •      | •      |        |        |        |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 32           | •                            |        |                            | •      | •      | •      | •      |        |        |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 34           | •                            |        |                            | •      | •      | •      | •      | •      |        |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 36           | •                            |        |                            | •      | •      | •      | •      | •      | •      |        |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 38           | •                            |        |                            | •      | •      | •      | •      | •      | •      | •      |        |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 40           | •                            |        |                            | •      | •      | •      | •      | •      | •      | •      | •      |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 42           | •                            |        |                            | •      | •      | •      | •      | •      | •      | •      | •      |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 44           | •                            |        |                            | •      | •      | •      | •      | •      | •      | •      | •      |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 46           | •                            |        |                            | •      | •      | •      | •      | •      | •      | •      | •      |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 48           | •                            |        |                            | •      | •      | •      | •      | •      | •      | •      | •      |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 50           | •                            |        |                            | •      | •      | •      | •      | •      | •      | •      | •      |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 52           | •                            |        |                            | •      | •      | •      | •      | •      | •      | •      | •      |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 54           | •                            |        |                            | •      | •      | •      | •      | •      | •      | •      | •      |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 56           | •                            |        |                            | •      | •      | •      | •      | •      | •      | •      | •      |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 58           | •                            |        |                            | •      | •      | •      | •      | •      | •      | •      | •      |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 60           | •                            |        |                            | •      | •      | •      | •      | •      | •      | •      | •      |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 62           | •                            |        |                            | •      | •      | •      | •      | •      | •      | •      | •      |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |
| 64           | •                            |        |                            | •      | •      | •      | •      | •      | •      | •      | •      |        |        |        | •                 |        |                      |        |        |        | •      | •                | •      |                |

Verschraubungstabelle  
Screwing table

| Glas   Glass | Druckleiste   Pressure strip |                 | Pfosten   Mullion |
|--------------|------------------------------|-----------------|-------------------|
|              | Riegel   Transom             |                 |                   |
| mm           | 169313 / 770009              | 169313 / 770010 |                   |
| 24           | 825528                       | 825528          |                   |
| 26           | 825528                       | 825532          |                   |
| 28           | 825532                       | 825532          |                   |
| 30           | 825532                       | 825535          |                   |
| 32           | 825535                       | 825535          |                   |
| 34           | 825535                       | 825538          |                   |
| 36           | 825538                       | 825538          |                   |
| 38           | 825538                       | 825545          |                   |
| 40           | 825545                       | 528545          |                   |
| 42           | 528545                       | 825545          |                   |
| 44           | 825545                       | 825550          |                   |
| 46           | 825550                       | 825550          |                   |
| 48           | 825550                       | 825550          |                   |
| 50           | 825550                       | 825555          |                   |
| 52           | 825555                       | 825555          |                   |
| 54           | 825555                       | 825560          |                   |
| 56           | 825560                       | 825560          |                   |
| 58           | 825560                       | 825560          |                   |
| 60           | 825560                       | 825565          |                   |
| 62           | 825565                       | 825565          |                   |
| 64           | 825565                       | 825570          |                   |

Optische SG - Fassade  
Mock SG curtain wall



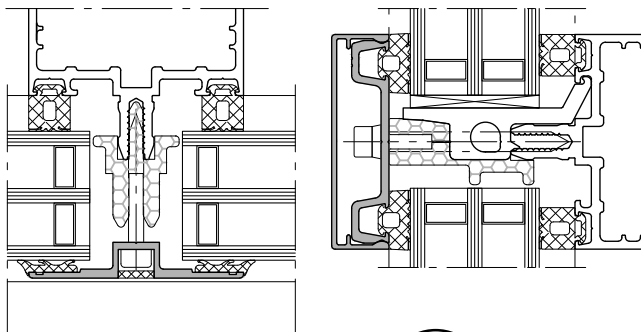
K-02521

| Glas   Glass | Druckleiste   Pressure strip |        |        |        |        | Glasträger   Glass support |        |        |        |        |        |        | Isolator   Insulator |        |        |        |        | Außen   Outside |        | Innen   Inside |        |   |
|--------------|------------------------------|--------|--------|--------|--------|----------------------------|--------|--------|--------|--------|--------|--------|----------------------|--------|--------|--------|--------|-----------------|--------|----------------|--------|---|
|              |                              |        |        |        |        |                            |        |        |        |        |        |        |                      |        |        |        |        |                 |        |                |        |   |
| mm           | 169210<br>169230             | 169301 | 169300 | 159311 | 169313 | 760632                     | 760633 | 760634 | 760635 | 760636 | 760637 | 750638 | 760381<br>(10 mm)    | 760381 | 760382 | 760383 | 760384 | 760385          | 770010 | 760006         | 760110 |   |
| 24           |                              | •      |        |        |        |                            | •      |        |        |        |        |        |                      |        | •      |        |        |                 |        | •              | •      | • |
| 24           |                              |        |        |        | •      |                            |        |        |        |        |        |        | •                    |        | •      |        |        |                 |        | •              | •      | • |
| 26           |                              | •      |        |        |        |                            |        | •      |        |        |        |        |                      |        | •      |        |        |                 |        | •              | •      | • |
| 26           |                              |        |        |        | •      |                            |        |        |        |        |        |        | •                    |        | •      |        |        |                 |        | •              | •      | • |
| 28           |                              | •      |        |        |        |                            |        | •      |        |        |        |        |                      |        | •      |        |        |                 |        | •              | •      | • |
| 28           |                              |        |        |        | •      |                            |        |        |        |        |        |        |                      | •      | •      |        |        |                 |        | •              | •      | • |
| 30           |                              | •      |        |        |        |                            |        | •      |        |        |        |        |                      |        | •      |        |        |                 |        | •              | •      | • |
| 30           |                              |        |        |        | •      |                            |        |        |        |        |        |        |                      | •      | •      |        |        |                 |        | •              | •      | • |
| 32           |                              | •      |        |        |        |                            |        | •      |        |        |        |        |                      |        | •      |        |        |                 |        | •              | •      | • |
| 32           |                              |        |        |        | •      |                            |        |        |        |        |        |        |                      | •      | •      |        |        |                 |        | •              | •      | • |
| 34           |                              | •      |        |        |        |                            |        |        | •      |        |        |        |                      |        | •      |        |        |                 |        | •              | •      | • |
| 34           |                              |        |        |        | •      |                            |        |        |        |        |        |        |                      | •      | •      |        |        |                 |        | •              | •      | • |
| 36           |                              | •      |        |        |        |                            |        |        | •      |        |        |        |                      |        | •      |        |        |                 |        | •              | •      | • |
| 36           |                              |        |        |        | •      |                            |        |        |        |        |        |        |                      | •      | •      |        |        |                 |        | •              | •      | • |
| 38           |                              | •      |        |        |        |                            |        |        | •      |        |        |        |                      |        | •      |        |        |                 |        | •              | •      | • |
| 38           |                              |        |        |        | •      |                            |        |        |        |        |        |        |                      | •      | •      |        |        |                 |        | •              | •      | • |
| 40           |                              | •      |        |        |        |                            |        |        | •      |        |        |        |                      |        | •      |        |        |                 |        | •              | •      | • |
| 40           |                              |        |        |        | •      |                            |        |        |        |        |        |        |                      | •      | •      |        |        |                 |        | •              | •      | • |
| 42           |                              | •      |        |        |        |                            |        |        |        | •      |        |        |                      |        | •      |        |        |                 |        | •              | •      | • |
| 42           |                              |        |        |        | •      |                            |        |        |        |        |        |        |                      | •      | •      |        |        |                 |        | •              | •      | • |
| 44           |                              | •      |        |        |        |                            |        |        |        | •      |        |        |                      |        | •      |        |        |                 |        | •              | •      | • |
| 44           |                              |        |        |        | •      |                            |        |        |        |        |        |        |                      | •      | •      |        |        |                 |        | •              | •      | • |
| 46           |                              | •      |        |        |        |                            |        |        |        | •      |        |        |                      |        | •      |        |        |                 |        | •              | •      | • |
| 46           |                              |        |        |        | •      |                            |        |        |        |        |        |        |                      | •      | •      |        |        |                 |        | •              | •      | • |
| 48           |                              | •      |        |        |        |                            |        |        |        | •      |        |        |                      |        | •      |        |        |                 |        | •              | •      | • |
| 48           |                              |        |        |        | •      |                            |        |        |        |        |        |        |                      | •      | •      |        |        |                 |        | •              | •      | • |
| 50           |                              | •      |        |        |        |                            |        |        |        |        | •      |        |                      |        | •      |        |        |                 |        | •              | •      | • |
| 50           |                              |        |        |        | •      |                            |        |        |        |        |        |        |                      | •      | •      |        |        |                 |        | •              | •      | • |
| 52           |                              | •      |        |        |        |                            |        |        |        |        | •      |        |                      |        | •      |        |        |                 |        | •              | •      | • |
| 52           |                              |        |        |        | •      |                            |        |        |        |        |        |        |                      | •      | •      |        |        |                 |        | •              | •      | • |
| 54           |                              | •      |        |        |        |                            |        |        |        |        | •      |        |                      |        | •      |        |        |                 |        | •              | •      | • |
| 54           |                              |        |        |        | •      |                            |        |        |        |        |        |        |                      | •      | •      |        |        |                 |        | •              | •      | • |
| 56           |                              | •      |        |        |        |                            |        |        |        |        | •      |        |                      |        | •      |        |        |                 |        | •              | •      | • |
| 56           |                              |        |        |        | •      |                            |        |        |        |        |        |        |                      | •      | •      |        |        |                 |        | •              | •      | • |
| 58           |                              | •      |        |        |        |                            |        |        |        |        |        | •      |                      |        | •      |        |        |                 |        | •              | •      | • |
| 58           |                              |        |        |        | •      |                            |        |        |        |        |        |        |                      | •      | •      |        |        |                 |        | •              | •      | • |
| 60           |                              | •      |        |        |        |                            |        |        |        |        |        | •      |                      |        | •      |        |        |                 |        | •              | •      | • |
| 60           |                              |        |        |        | •      |                            |        |        |        |        |        |        |                      | •      | •      |        |        |                 |        | •              | •      | • |
| 62           |                              | •      |        |        |        |                            |        |        |        |        |        | •      |                      |        | •      |        |        |                 |        | •              | •      | • |
| 62           |                              |        |        |        | •      |                            |        |        |        |        |        |        |                      | •      | •      |        |        |                 |        | •              | •      | • |
| 64           |                              | •      |        |        |        |                            |        |        |        |        |        | •      |                      |        | •      |        |        |                 |        | •              | •      | • |
| 64           |                              |        |        |        | •      |                            |        |        |        |        |        |        |                      | •      | •      |        |        |                 |        | •              | •      | • |

Verschraubungstabelle  
Screwing table

| Glas   Glass | Druckleiste   Pressure strip |        |        |        |
|--------------|------------------------------|--------|--------|--------|
|              |                              |        |        |        |
| mm           | 169210<br>169230             | 169301 | 169300 | 169313 |
| 24           | 816542                       | 815545 | 815542 | 825528 |
| 26           | 816545                       | 815550 | 815545 | 825532 |
| 28           | 816545                       | 815550 | 815545 | 825532 |
| 30           | 816550                       | 815555 | 815550 | 825535 |
| 32           | 816550                       | 815555 | 815550 | 825535 |
| 34           | 816550                       | 815555 | 815550 | 825538 |
| 36           | 816555                       | 815560 | 815555 | 825538 |
| 38           | 816555                       | 815560 | 815555 | 825545 |
| 40           | 816560                       | 815565 | 815560 | 825545 |
| 42           | 816560                       | 815565 | 815560 | 825545 |
| 44           | 816560                       | 815565 | 815560 | 825550 |
| 46           | 816565                       | 815570 | 815565 | 825550 |
| 48           | 816565                       | 815570 | 815565 | 825550 |
| 50           | 816570                       | 815575 | 815570 | 825555 |
| 52           | 816570                       | 815575 | 815570 | 825555 |
| 54           | 816570                       | 815575 | 815570 | 825560 |
| 56           | 816575                       | 815580 | 815575 | 825560 |
| 58           | 816575                       | 815580 | 815575 | 825560 |
| 60           | 816580                       | 815585 | 815580 | 825565 |
| 62           | 816580                       | 815585 | 815580 | 825565 |
| 64           | 816580                       | 815585 | 815580 | 825570 |

Optik Semi - SG - Fassade  
Semi SG curtain wall design



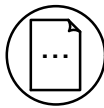
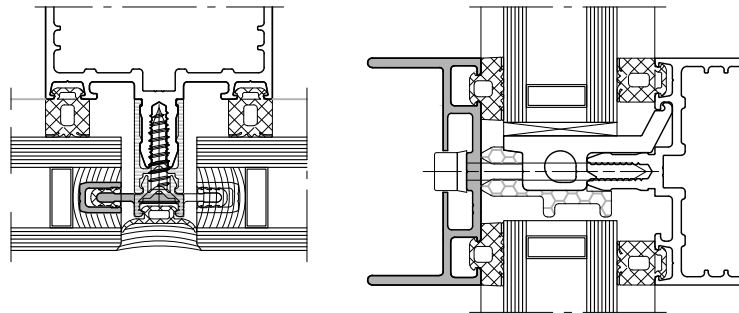
K-02520

| Glas   Glass | Druckleiste   Pressure strip |        |        | Glasträger   Glass support |        |        |        |        |        | Isolator   Insulator |        | Isolator   Insulator |        |        |        | Aussen   Outside | Innen   Inside |        |
|--------------|------------------------------|--------|--------|----------------------------|--------|--------|--------|--------|--------|----------------------|--------|----------------------|--------|--------|--------|------------------|----------------|--------|
|              |                              |        |        |                            |        |        |        |        |        |                      |        |                      |        |        |        |                  |                |        |
| mm           | 169210<br>169230             | 169300 | 720601 | 760632                     | 760633 | 760634 | 760635 | 760636 | 760637 | 760638               | 750501 | 760381<br>(10 mm)    | 760381 | 760382 | 760383 | 760384           | 760006         | 760110 |
| 30           | ●                            |        |        |                            |        | ●      |        |        |        |                      | ●      |                      |        | ●      |        |                  | ●              | ●      |
| 30           |                              |        | ●      |                            |        |        |        |        |        |                      | ●      |                      |        |        |        |                  | ●              | ●      |

Verschraubungstabelle  
Screwing table

| Glas   Glass | Riegel   Transom |        | Pfosten   Mullion |
|--------------|------------------|--------|-------------------|
|              |                  |        |                   |
| mm           | 169210<br>169230 | 169300 | 720601            |
| 30           | 816550           | 815550 | 845525            |

Semi SG - Fassade  
Semi SG curtain wall



K-00632

Semi SG Fassade nur mit 30 mm Einspannstärke möglich. Für Pfosten Glashalter 720601 verwenden.  
Semi SG curtain wall only possible with 30 mm glass thickness. Use glass holder 720601 for mullion.

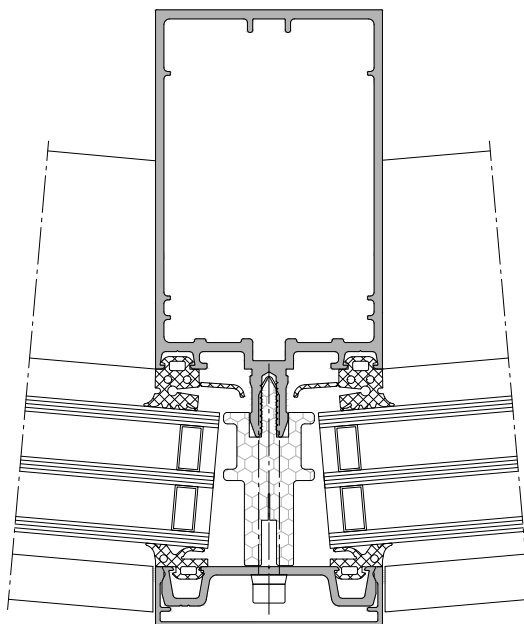
| Glas   Glass | Einbauwinkel   Installation angle | Druckleiste   Pressure strip | Schraube   Screw | Glasträger   Glass support |        |        |        |        |        |        | Isolator   Insulator |        |        |        | Drainageentwässerung   Drainage |        |        | Aussen   Outside | Innen   Inside |                   |
|--------------|-----------------------------------|------------------------------|------------------|----------------------------|--------|--------|--------|--------|--------|--------|----------------------|--------|--------|--------|---------------------------------|--------|--------|------------------|----------------|-------------------|
|              |                                   |                              |                  |                            |        |        |        |        |        |        |                      |        |        |        |                                 |        |        |                  |                |                   |
| mm           | $\alpha$                          | 169300                       |                  | 750632                     | 760633 | 760634 | 760635 | 760636 | 760637 | 760638 | 760381               | 760382 | 760383 | 760384 | 760385                          | 760027 | 760029 | 760045           | 750007         | 750301<br>760110* |
| 24           | 0 - 10°                           | ●                            | 815542           |                            | ●      |        |        |        |        |        |                      | ●      |        |        |                                 |        | ●      |                  | ●              | ●                 |
| 26           | 0 - 10°                           | ●                            | 815542           |                            |        | ●      |        |        |        |        |                      | ●      |        |        |                                 |        | ●      |                  | ●              | ●                 |
| 28           | 0 - 10°                           | ●                            | 815545           |                            |        | ●      |        |        |        |        |                      | ●      |        |        |                                 |        | ●      |                  | ●              | ●                 |
| 30           | 0 - 10°                           | ●                            | 815545           |                            |        | ●      |        |        |        |        |                      | ●      |        |        |                                 |        | ●      |                  | ●              | ●                 |
| 32           | 0 - 10°                           | ●                            | 815550           |                            |        | ●      |        |        |        |        |                      | ●      |        |        |                                 | ●      |        | ●                | ●              | ●                 |
| 34           | 0 - 10°                           | ●                            | 815550           |                            |        |        | ●      |        |        |        |                      | ●      |        |        |                                 | ●      |        | ●                | ●              | ●                 |
| 36           | 0 - 10°                           | ●                            | 815555           |                            |        |        | ●      | ●      |        |        |                      | ●      | ●      |        |                                 | ●      |        | ●                | ●              | ●                 |
| 38           | 0 - 10°                           | ●                            | 815555           |                            |        |        | ●      | ●      |        |        |                      | ●      | ●      |        |                                 | ●      |        | ●                | ●              | ●                 |
| 40           | 0 - 10°                           | ●                            | 815555           |                            |        |        | ●      | ●      |        |        |                      | ●      | ●      |        |                                 | ●      |        | ●                | ●              | ●                 |
| 42           | 0 - 10°                           | ●                            | 815560           |                            |        |        | ●      | ●      |        |        |                      | ●      | ●      |        |                                 | ●      |        | ●                | ●              | ●                 |
| 44           | 0 - 10°                           | ●                            | 815560           |                            |        |        | ●      | ●      |        |        |                      | ●      | ●      |        |                                 | ●      |        | ●                | ●              | ●                 |
| 46           | 0 - 10°                           | ●                            | 815565           |                            |        |        | ●      | ●      |        |        |                      | ●      | ●      |        |                                 | ●      |        | ●                | ●              | ●                 |
| 48           | 0 - 10°                           | ●                            | 815565           |                            |        |        | ●      | ●      |        |        |                      | ●      | ●      |        |                                 | ●      |        | ●                | ●              | ●                 |
| 50           | 0 - 10°                           | ●                            | 815565           |                            |        |        | ●      | ●      |        |        |                      | ●      | ●      |        |                                 | ●      |        | ●                | ●              | ●                 |
| 52           | 0 - 9°                            | ●                            | 815570           |                            |        |        | ●      | ●      |        |        |                      | ●      | ●      |        | ●                               |        | ●      |                  | ●              | ●                 |
| 54           | 0 - 9°                            | ●                            | 815570           |                            |        |        | ●      | ●      |        |        |                      | ●      | ●      |        | ●                               |        | ●      |                  | ●              | ●                 |
| 56           | 0 - 9°                            | ●                            | 815575           |                            |        |        | ●      | ●      |        |        |                      | ●      | ●      |        | ●                               |        | ●      |                  | ●              | ●                 |
| 58           | 0 - 8°                            | ●                            | 815575           |                            |        |        | ●      | ●      |        |        |                      | ●      | ●      |        | ●                               |        | ●      |                  | ●              | ●                 |
| 60           | 0 - 8°                            | ●                            | 815575           |                            |        |        | ●      | ●      |        |        |                      | ●      | ●      |        | ●                               |        | ●      |                  | ●              | ●                 |
| 62           | 0 - 8°                            | ●                            | 815580           |                            |        |        | ●      | ●      |        |        |                      | ●      | ●      |        | ●                               |        | ●      |                  | ●              | ●                 |
| 64           | 0 - 7°                            | ●                            | 815580           |                            |        |        | ●      | ●      |        |        |                      | ●      | ●      |        | ●                               |        | ●      |                  | ●              | ●                 |

\* bei einem Einbauwinkel  $\alpha$  0 - 2° kann 760110 als innere Verglasungsdichtung verwendet werden.

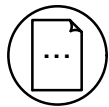
\* with an installation angle  $\alpha$  0 - 2°, 760110 can be used as an internal glazing gasket.



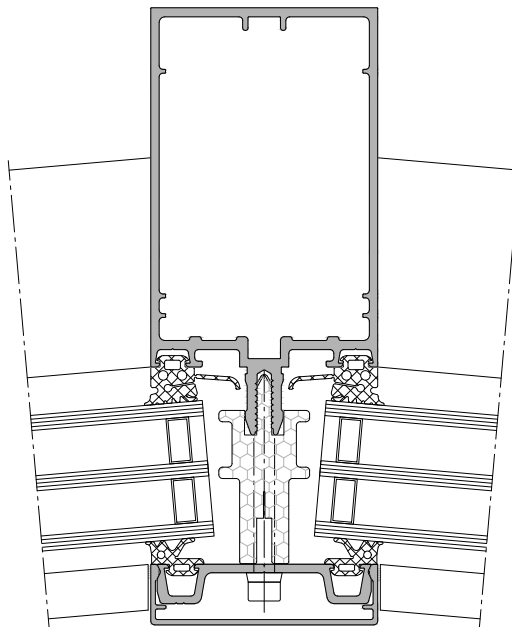
**K-00623**



| Glas  <br>Glass | Einbauwinkel  <br>Installation angle | Druckleiste  <br>Pressure strip | Schraube   Screw | Glasträger   Glass support |        |        |        |        |        |        | Isolator   Insulator |        |        |        |        | Drainageentwässerung  <br>Drainage |        |        | Aussen  <br>Outside | Innen  <br>Inside |
|-----------------|--------------------------------------|---------------------------------|------------------|----------------------------|--------|--------|--------|--------|--------|--------|----------------------|--------|--------|--------|--------|------------------------------------|--------|--------|---------------------|-------------------|
|                 |                                      |                                 |                  | 750632                     | 760633 | 760634 | 760635 | 760636 | 760637 | 760638 | 760381               | 760382 | 760383 | 760384 | 760385 | 760027                             | 760029 | 760045 |                     |                   |
| mm              | α                                    | 169300                          |                  |                            |        |        |        |        |        |        |                      |        |        |        |        |                                    |        |        |                     |                   |
| 24              | 0 - 10°                              | ●                               | 815542           |                            | ●      |        |        |        |        |        |                      |        |        |        |        |                                    |        |        | ●                   | ●                 |
| 26              | 0 - 10°                              | ●                               | 815542           |                            |        | ●      |        |        |        |        |                      |        |        |        |        |                                    |        |        | ●                   | ●                 |
| 28              | 0 - 10°                              | ●                               | 815545           |                            |        | ●      |        |        |        |        |                      |        |        |        |        |                                    |        |        | ●                   | ●                 |
| 30              | 0 - 10°                              | ●                               | 815545           |                            |        | ●      |        |        |        |        |                      |        |        |        |        |                                    |        |        | ●                   | ●                 |
| 32              | 0 - 10°                              | ●                               | 815550           |                            |        | ●      |        |        |        |        |                      |        |        |        |        |                                    |        |        | ●                   | ●                 |
| 34              | 0 - 10°                              | ●                               | 815550           |                            |        | ●      |        |        |        |        |                      |        |        |        |        |                                    |        |        | ●                   | ●                 |
| 36              | 0 - 10°                              | ●                               | 815555           |                            |        |        | ●      |        |        |        |                      |        |        |        |        |                                    |        |        | ●                   | ●                 |
| 38              | 0 - 10°                              | ●                               | 815555           |                            |        |        | ●      |        |        |        |                      |        |        |        |        |                                    |        |        | ●                   | ●                 |
| 40              | 0 - 10°                              | ●                               | 815555           |                            |        |        | ●      |        |        |        |                      |        |        |        |        |                                    |        |        | ●                   | ●                 |
| 42              | 0 - 10°                              | ●                               | 815560           |                            |        |        |        | ●      |        |        |                      |        |        |        |        |                                    |        |        | ●                   | ●                 |
| 44              | 0 - 10°                              | ●                               | 815560           |                            |        |        |        | ●      |        |        |                      |        |        |        |        |                                    |        |        | ●                   | ●                 |
| 46              | 0 - 10°                              | ●                               | 815565           |                            |        |        |        | ●      |        |        |                      |        |        |        |        |                                    |        |        | ●                   | ●                 |
| 48              | 0 - 10°                              | ●                               | 815565           |                            |        |        |        | ●      |        |        |                      |        |        |        |        |                                    |        |        | ●                   | ●                 |
| 50              | 0 - 10°                              | ●                               | 815565           |                            |        |        |        | ●      |        |        |                      |        |        |        |        |                                    |        |        | ●                   | ●                 |
| 52              | 0 - 9°                               | ●                               | 815570           |                            |        |        |        |        | ●      |        |                      |        |        |        |        |                                    |        |        | ●                   | ●                 |
| 54              | 0 - 9°                               | ●                               | 815570           |                            |        |        |        |        | ●      |        |                      |        |        |        |        |                                    |        |        | ●                   | ●                 |
| 56              | 0 - 9°                               | ●                               | 815575           |                            |        |        |        |        | ●      |        |                      |        |        |        |        |                                    |        |        | ●                   | ●                 |
| 58              | 0 - 9°                               | ●                               | 815575           |                            |        |        |        |        | ●      |        |                      |        |        |        |        |                                    |        |        | ●                   | ●                 |
| 60              | 0 - 8°                               | ●                               | 815575           |                            |        |        |        |        | ●      |        |                      |        |        |        |        |                                    |        |        | ●                   | ●                 |
| 62              | 0 - 8°                               | ●                               | 815580           |                            |        |        |        |        | ●      |        |                      |        |        |        |        |                                    |        |        | ●                   | ●                 |
| 64              | 0 - 7°                               | ●                               | 815580           |                            |        |        |        |        | ●      |        |                      |        |        |        |        |                                    |        |        | ●                   | ●                 |



K-00624



# Semi SG-Fassade - Maximale Scheibengrößen

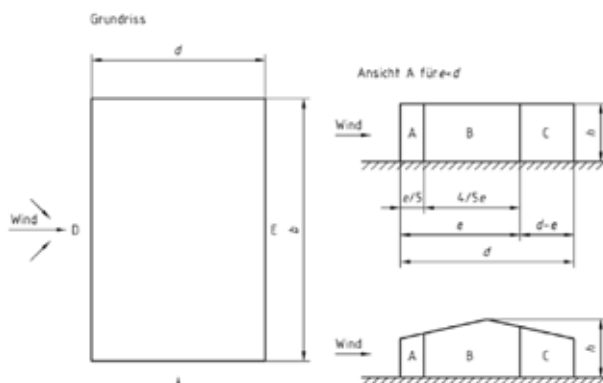
## Semi SG curtain wall - maximum pane sizes

**Hinweis:**

Die unten aufgeführten Angaben sind für einen Scheibenzwischenraum SZR = 16 mm berechnet.

**Note:**

The indications made below are calculated on the basis of a pane distance PD = 16 mm.



| Bereich<br>Area | Windzone / max.<br>Einbauhöhe<br>Windzone / max.<br>Installation height | Windzone / max.<br>Einbaubreite<br>Windzone / max.<br>Installation width                      | maximale Glashöhe in mm<br>maximum pane height in mm                |       |      |       |   |       |      |       |      |
|-----------------|---|---|---|-------|------|-------|---|-------|------|-------|------|
|                 |   |   | Spiegelglas /<br>Floatglas<br>Polished plate glass /<br>Float glass |       |      |       | Einscheiben -<br>Sicherheitsglas<br>Tempered safety glass |       |      |       |      |
|                 |   |   | 6/6   | 6/8 * | 8/8  | 10/10 | 6/6   | 6/8 * | 8/8  | 10/10 |      |
| C, D, E         | WZ 1a/ 8m   | 500 - 900   | 900   | 700   | 1100 | 1700  | 2400  | 2800  | 3100 | 3800  |      |
|                 |   | 1000 - 1999   | 1900  | 2300  | 2400 | 2800  | 2400  | 2800  | 3100 | 3800  |      |
|                 |   | 2000 - 3000   | 2200  | 2500  | 2900 | 3600  | 2400  | 2800  | 3100 | 3800  |      |
|                 | WZ 1a/ 28m<br>WZ 2a/ 16m<br>WZ 2b/ 7m<br>WZ 3a/ 10m                     | 500 - 900   | 700   | 700   | 900  | 1300  | 2100  | 2500  | 2700 | 3300  |      |
|                 |   | 1000 - 1999   | 1600  | 1800  | 1900 | 2200  | 2100  | 2500  | 2700 | 3300  |      |
|                 |   | 2000 - 3000   | 1700  | 2000  | 2300 | 2900  | 2100  | 2500  | 2700 | 3300  |      |
|                 | Regel<br>Standard   | WZ 1a/ 80m<br>WZ 2a/ 40m<br>WZ 2b/ 21m<br>WZ 3a/ 24m<br>WZ 3b/ 10m<br>WZ 4a/ 14m<br>WZ 4b/ 5m | 500 - 900   | 600   | 700  | 800   | 1100  | 1900  | 2200 | 2500  | 3000 |
|                 |   |   | 1000 - 1999   | 1300  | 1600 | 1600  | 1800  | 1900  | 2200 | 2500  | 3000 |
|                 |   |   | 2000 - 3000   | 1400  | 1700 | 2000  | 2400  | 1900  | 2200 | 2500  | 3000 |
|                 |   |   |   |       |      |       |   |       |      |       |      |
| A, B            | WZ 1a/ 8m   | 500 - 900   | 600   | 600   | 800  | 1000  | 1700  | 2100  | 2200 | 2600  |      |
|                 |   | 1000 - 1999   | 1200  | 1400  | 1400 | 1600  | 1800  | 2100  | 2300 | 2800  |      |
|                 |   | 2000 - 3000   | 1200  | 1400  | 1700 | 2100  | 1800  | 2100  | 2300 | 2800  |      |
|                 | WZ 1a/ 28m<br>WZ 2a/ 16m<br>WZ 2b/ 7m<br>WZ 3a/ 10m                     | 500 - 900   | 500   | 600   | 600  | 800   | 1300  | 1700  | 1700 | 2100  |      |
|                 |   | 1000 - 1999   | 800   | 1100  | 1100 | 1300  | 1600  | 1800  | 2000 | 2400  |      |
|                 |   | 2000 - 3000   | 800   | 1100  | 1200 | 1600  | 1600  | 1800  | 2000 | 2400  |      |
|                 | Eck<br>Corner   | WZ 1a/ 80m<br>WZ 2a/ 40m<br>WZ 2b/ 21m<br>WZ 3a/ 24m<br>WZ 3b/ 10m<br>WZ 4a/ 14m<br>WZ 4b/ 5m | 500 - 900   | -     | 600  | 600   | 700   | 1100  | 1400 | 1400  | 1700 |
|                 |   |   | 1000 - 1999   | -     | 900  | 900   | 1100  | 1400  | 1700 | 1800  | 2200 |
|                 |   |   | 2000 - 3000   | -     | 800  | 900   | 1200  | 1400  | 1700 | 1800  | 2200 |
|                 |   |   |   |       |      |       |   |       |      |       |      |

\* 6 mm außen / 8 mm innen  
\* 6 mm exterior / 8 mm interior

Nr. K-00552  
Version: 01